

WARP AND WEFT CALCULATIONS

Warp Length	<u>Imperial</u>	<u>Metric</u>
Finished length of total piece	inches	cm
Fringe / Hems	+ inches	+ cm
Shrinkage (depends on yarn)	+ inches	+ cm
Loom waste (different for each model of looms)	+ inches	+ cm
Total length of warp* =	inches	cm
Ⓐ →	/36 yards	/100 meters

Warp Width (because the reeds are usually imperial, we will use the inches for the warp width)

Finished width needed	inches
Draw-in (5 - 10%)	+ inches
Shrinkage of weft yarn (depends on yarn)	+ inches

Total width of warp = _____ inches Ⓒ

Ends per inch (EPI) X _____ EPI

Total number of ends Ⓑ → **Ends**

Yarns needed for the warp = Ⓐ X Ⓑ = _____ yards / meters

Yards needed for the weft

Total width of warp = Ⓒ	inches
Take-up (5 - 10%)	+ inches
Length of one weft shot (pick)	= inches
Picks per inch (PPI)	X PPI

Inches of weft for 1" of weaving = _____ inches

Total length of warp* X _____ inches

Total inches of weft = _____ inches

/ 36 = Total yards for weft _____ yards

Exemple, if you need 18 000 yds for the warp in 8/2 cotton, you will need:
 18 000 yds / 1 680 yds per bobbins = 10.71 bob → 11 bobbins